



# Catalytic behavior of a palladium doped binder free paper based cobalt electrode in electroreduction of hydrogen peroxide



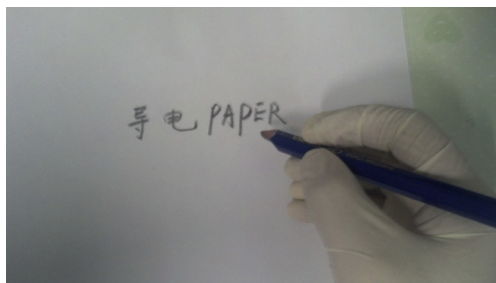
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## HIGHLIGHTS

- A binder free PG-CoPd electrode is employed for  $\text{H}_2\text{O}_2$  electroreduction.
- The Co exhibits a 3D nano-plates structure on the 1D paper surface.
- The PG-CoPd exhibits high catalytic activity and stability during the whole test.

## GRAPHICAL ABSTRACT



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## ABSTRACT

A piece of flexible and conductive A4 paper is prepared by coating a layer of graphite with a normal 8B pencil. Then, Co nano-plates and Pd are assembled by a simple electrodeposition and chemical-reduction methods on the surface of the electrified paper, respectively. The as-prepared paper substrate/graphite-Co film-Pd (PG-CoPd) electrode is characterized by scanning electron microscopy equipped with energy dispersive X-ray spectrometer, transmission electron microscope and X-ray diffractometer. The catalytic activity of the PG-CoPd electrode for  $\text{H}_2\text{O}_2$  electroreduction is investigated by means of cyclic voltammetry and chronoamperometry. The preparation process of the PG-CoPd electrode does not use any binder and it exhibits a three dimensional (3D) nano structure, high stability and good electric conductivity. The mass of the Pd in PG-CoPd is about  $0.0535 \text{ mg cm}^{-2}$  and the reduction current density reaches to  $-4.30 \text{ A cm}^{-2} \text{ mg}^{-1}$  in  $1 \text{ mol dm}^{-3} \text{ NaOH}$  and  $1.4 \text{ mol dm}^{-3} \text{ H}_2\text{O}_2$  at  $-0.5 \text{ V}$ , which is higher than our previous reports of Au/Pd modified Co electrode.

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## 1. Introduction

Hydrogen peroxide ( $\text{H}_2\text{O}_2$ ) has been regarded as a promising oxidizer for liquid-based fuel cells (FCs), such as metal semi-fuel cells (MSFCs) [1–3], direct borohydride fuel cells (DBFCs) [4–6], direct methanol fuel cells (DMFCs) [7–9], direct peroxide fuel cells (DPFCs) [10–14]. Compared to oxygen, the electroreduction of  $\text{H}_2\text{O}_2$

takes place via a two-electron transfer involving the breakage of single dioxygen bonds rather than the breakage of double bonds for  $\text{O}_2$  reduction [15,16]. So, its electroreduction has a lower activation barrier and faster kinetics than  $\text{O}_2$ . Besides,  $\text{H}_2\text{O}_2$  is in liquid form, which is easier for the fuel cells design, assembly and operation. These FCs employing  $\text{H}_2\text{O}_2$  as oxidizer were developed as underwater or space power sources working in air-free environments [1,4].

The cathode performance is one of a key factor that decides the application of the FCs and the electrode material has a great impact on

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the electrochemical reaction rate of the  $\text{H}_2\text{O}_2$  electroreduction. So the study of electrode material for the  $\text{H}_2\text{O}_2$  electroreduction has become a hot topic in recent years. Precious metals (Eg. Pd, Au, Ag) have a high catalytic activity for the  $\text{H}_2\text{O}_2$  electroreduction [17–20]. However, their extensive utilization is restricted by the high cost. Nowadays, transition metals and their oxides (Eg. Co,  $\text{Co}_3\text{O}_4$ ,  $\text{Fe}_2\text{O}_3$ ) [18,20,21] have been investigated as low cost catalysts for  $\text{H}_2\text{O}_2$  electroreduction. Compared with metal oxides, the metallic metals have higher electronic conductivity. Unfortunately, their electrocatalytic activities are much lower than the precious metals. So, the combination of precious metals and non-precious metals has become an interesting work [18,20]. Recently, our group prepared Au and Pd modified porous Co electrodes for  $\text{H}_2\text{O}_2$  electroreduction and their reduction current densities reached to  $-2.10$  and  $-4.00 \text{ A cm}^{-2} \text{ mg}^{-1}$ , respectively, at  $-0.5 \text{ V}$  in  $1.5 \text{ mol dm}^{-3} \text{ H}_2\text{O}_2$  [18].

Traditionally, carbon materials based metal catalysts electrodes have been widely used in FCs and such electrodes are employed with success since more than a decade [6,9,22]. However, most of carbon based electrode materials must employ expensive binder to ensure them coating on the surface of the collectors [6,9,21,22]. Besides, the existence of the binder may reduce the electric conductivity of the electrode and may fall off from the collectors during the long test process, both of which will cut down the electrochemical catalytic activity of the work electrode. Nowadays, electrodeposition method [5,19,20] has developed as a facile way to prepare stable electrodes without binder and slurry-coating process.

Metal materials are the most widely used substrates for the assembling of the electrodes [10,14,17,18,22]. However, the metal resources are limited and they are easy to be etched in the alkaline or acerbic environment. Besides, the shapes of the metals materials are unalterable and easy to be damaged.

Nowadays, flexible and non-metallic electrode substrates (Eg. carbon paper, carbon cloth, sponge, textile) [11–13,23–27] have become a research hotspot. Cui et al. fabricated flexible sponge-carbon nanotube (CNT) supported Pt electrode for microbial fuel cells [23] and assembled deformable textile-graphene supported  $\text{MnO}_2$  for electrochemical capacitors [24]. Our team fabricated Ni@multi-walled carbon nanotubes (MWNTs)/Sponge [26] and Ni@MWNTs/Fabric [27] electrodes for the electrooxidation of  $\text{NaBH}_4$  and  $\text{H}_2\text{O}_2$ . Both of the sponge and textile exhibit good stability and high electrochemical performance in test solutions. However, the preparation technologies of the carbon nanotubes and graphene are complicated and the costs are somewhat high.

The paper, one of the great inventions of people, is produced easily and disposable, and has been researched in laboratories for e-applications [28–32]. Cui et al. [29] reported a kind of lithium battery employed Ag modified paper as the electrode substrate. Chan et al. [30] fabricated full cells employing  $\text{Li}_4\text{Ti}_5\text{O}_{12}$  and  $\text{LiCoO}_2$  powders deposited onto current collectors consisting of paper coated with carbon nanotubes. In the same box, the high cost of Ag ink and CNTs may restrict their extensive utilization.

In this paper, a layer of graphite is coated on the surface of a piece of A4 paper to act as a flexible current collector and Co nano-plates are electrodeposited on the A4-8B substrate. In order to obtain a higher catalytic activity, metallic Pd is prepared by a facile chemical-reduction method. The paper substrate/graphite-Co film-Pd (PG-CoPd) electrode exhibits a special three dimensional (3D) nano structure. Besides, the PG-CoPd electrode provides a high electrocatalytic activity and superior stability for the electroreduction of  $\text{H}_2\text{O}_2$ .

## 2. Experimental

All chemicals were analytical grade and were used without further purification. The A4 paper ( $70 \text{ g m}^{-2}$ , Shenyang Jinxin office

equipment Co. Ltd.) is commercially available printing paper. The fabrication process of the paper substrate/graphite-Co film-Pd (PG-CoPd) electrode is shown in Fig. 1. First, a common 8B pencil (Shanghai Yinzun company) was used to draw on the A4 paper uniformly and form a conductive paper substrate/graphite (PG) current collector. The mass of the graphite layer in the electrode is  $0.6 \text{ mg cm}^{-2}$  and the sheet resistance is about  $20 \Omega/\text{square}$ . Second, the as-prepared PG collector was cut into  $1 \times 1 \text{ cm}^2$  and then immersed in  $2.5 \text{ mol dm}^{-3} \text{ KCl}$ ,  $0.4 \text{ mol dm}^{-3} \text{ NH}_4\text{Cl}$ ,  $0.5 \text{ mol dm}^{-3} \text{ H}_3\text{BO}_3$  and  $1.0 \text{ mol dm}^{-3} \text{ CoCl}_2 \cdot 6\text{H}_2\text{O}$  for the electrodeposition of Co nano-plates on the PG substrate, which was performed using the Autolab PGSTAT302 (Eco Chemie) electrochemical workstation in a conventional three electrode electrochemical cell with a saturated Ag/AgCl, KCl reference electrode and Pt foil counter electrode. First was a 20 min 1.0 V oxidation potential which made the graphite surface transform into a hydrophilic surface. Then the electrodeposition was carried out at a constant potential of  $-0.8 \text{ V}$  for 150 min to form the PG-Co. The mass of the Co nanoplates on the electrode is about  $8 \text{ mg cm}^{-2}$ . At last, the PG-CoPd electrode was prepared by immersing the as-prepared PG-Co into a solution containing  $1 \text{ mmol dm}^{-3} \text{ PdCl}_2$  solution for 30 s (Eq. (1)).



$\text{H}_2\text{O}_2$  electroreduction was also performed in the same three-electrode electrochemical cell using the  $1 \text{ cm}^2$  PG-CoPd electrode. All potentials were referred to the saturated Ag/AgCl, KCl reference electrode. The morphology of the electrodes was determined using a scanning electron microscope equipped with energy dispersive X-ray spectrometer (SEM, JEOL JSM-6480) and transmission electron microscope (TEM, FEI TeccaiG2S-Twin, Philips). The structure was analyzed by a powder X-ray diffractometer (XRD, Rigaku TTR-III) equipped with Co  $K\alpha$  radiation ( $\lambda = 0.17889 \text{ nm}$ ). The Pd loading was measured using an inductive coupled plasma emission spectrometer (ICP, Xseries II, Thermo Scientific). The catalysts that employed for the TEM characterization are prepared as follows: the Co and CoPd nano-plates were scraped off from the as-prepared PG-Co and PG-CoPd electrodes and then dispersed into 10 mL ethanol by ultrasonication, following by dropping 50  $\mu\text{L}$  of the suspension onto the lacey support film and dried in air.

## 3. Results and discussion

Fig. 2 shows the SEM images of the PG (Fig. 2a and b), PG-Co (Fig. 2c and d), PG-CoPd electrode (Fig. 2e and f) and TEM images of the Co (Fig. 2g) and CoPd nanoplates (Fig. 2h). It is obvious that the surface of the A4 paper is fully coated by a layer of pencil graphite (Fig. 2a and b). The graphite layer tightly adheres to the paper surface, which provides a good electric conductivity and forms a transition layer for the electrodeposition of Co nano-plates. Besides, the preparation of the conductive PG substrate does not employ any binder, which ensures a high stability in the long time test. And there is no loss of the active materials falling off from the PG substrate during the electrochemical reaction. At low magnification, the Co and CoPd uniformly distribute on the surface of the PG substrate and forms a Co and CoPd film (Fig. 2c and e). At high magnification, it is obvious that the Co film is comprised by many Co nano-plates and the diameter of the Co nanoplates is around 500 nm (Fig. 2d). All of the nano-plates are crisscross and exhibit a 3D nano structure, which is favorable for the diffusion of fuel during the electrochemical reaction and may lead a high catalytic performance. In addition, the existence of the metallic Co film improves the electronic conductivity of the PG substrate, which is benefit for the transfer of electrons. After the attachment of the Pd

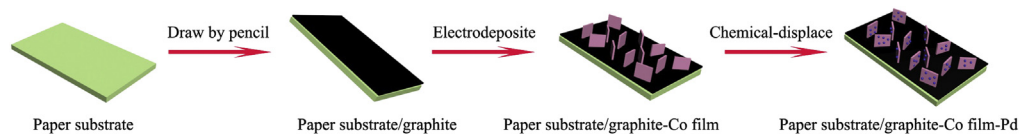


Fig. 1. Fabrication process of paper substrate/graphite-Co film-Pd electrode (PG-CoPd).

by the chemical-reduction method, the surface of the Co nano-plates become much rougher and are decorated with metallic Pd (Fig. 2f). Fig. 2g and h are the TEM images of the Co and CoPd nano-plates. The edges of the nano-plates are zigzag rather than straight, which will remarkably increase the surface area of the electrodes [26]. Compared with the sleek surface of the Co nano-plates (Fig. 2g), the surfaces of the CoPd nano-plates are coarser, which can be due to the attachment of the metallic Pd nanoparticles (Fig. 2h).

Fig. 3 shows the SEM image of PG-CoPd electrode (a), the corresponding elemental distributions of C (Fig. 3b), Co (Fig. 3c) and Pd (Fig. 3d). It is obvious that the Co forms a film-like metallic layer at low magnification in the surface of graphite layer (Fig. 3a). Apparently, the C element distributes is unfocused (Fig. 3b), which suggests that the Co film does not completely cover the graphite and some gaps exist among the Co film and it is consistent with Fig. 2c. Fig. 3c and d demonstrate that the Co and Pd elements uniformly distribute in the surface of graphite layer.

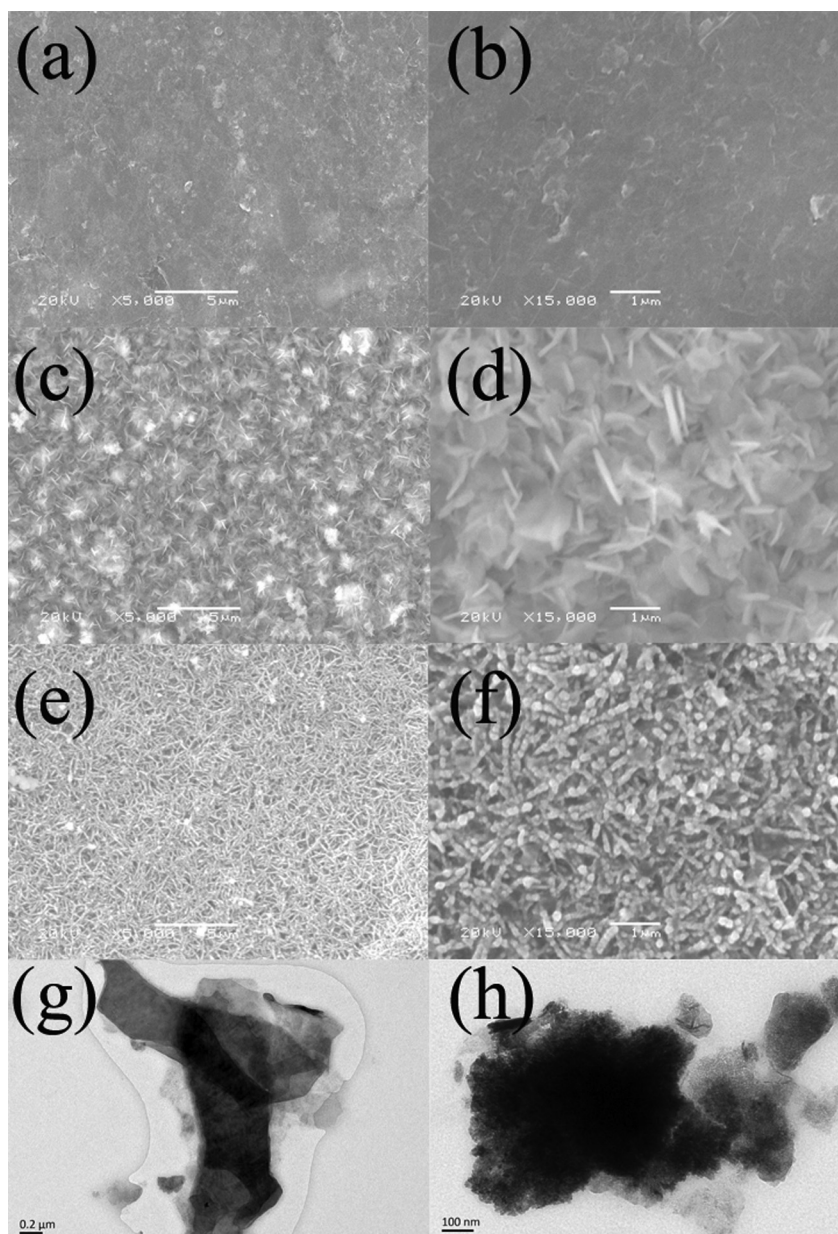


Fig. 2. SEM images of PG (a and b), PG-Co (c and d), PG-CoPd electrode (e and f) and TEM images of the Co (g) and CoPd nanoplates (h).



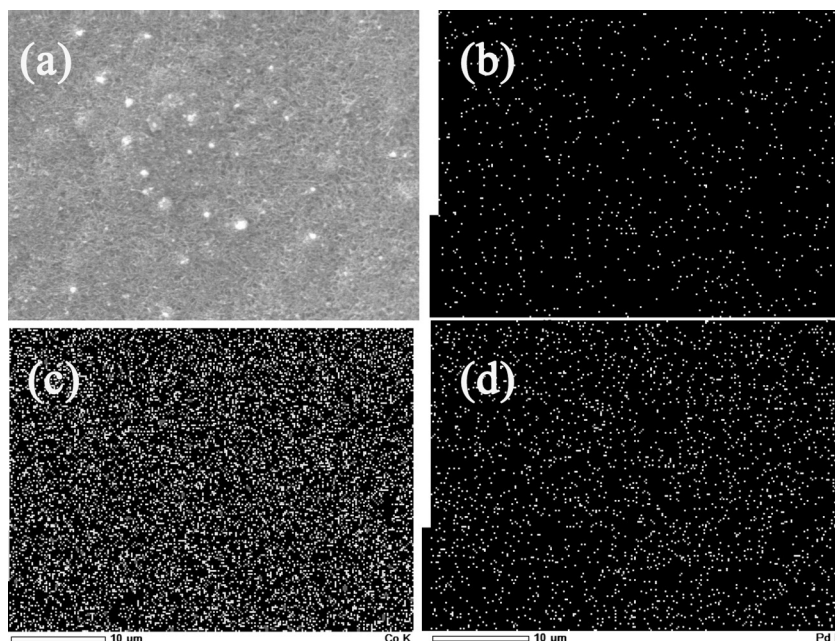


Fig. 3. SEM image of PG-CoPd electrode (a), the corresponding elemental distributions of C (b), Co (c) and Pd (d).

The XRD patterns of the PG, PG-Co and PG-CoPd are shown in Fig. 4. It is obvious that the PG substrate exhibits some diffraction peaks between  $15^\circ$  and  $60^\circ$ , which can be attributed to the carbon contained calcium salt (The main ingredient of the A4 paper and pencil lead, Eg. Cellulose, hemicellulose, lignin,  $\text{CaCO}_3$ ,  $\text{CaSO}_4$ ). Compared with the bare PG substrate, the PG-Co electrode displays five well-defined diffraction peaks at  $2\theta$  values of  $48.8^\circ$ ,  $52.1^\circ$ ,  $55.9^\circ$ ,  $60.5^\circ$ ,  $73.1^\circ$ . All of these peaks can be successfully indexed to (1 0 0), (0 0 2), (1 0 1), (2 0 0) and (1 1 0) plane reflections of the metallic Co (JCPDS Card NO. 05-0727). After doping Pd, two characteristic peaks of Pd at  $48.2^\circ$  and  $81.8^\circ$  matched well with the (1 1 1) and (3 1 1) plane reflections of Pd, according to the standard crystallographic spectrum of Pd (JCPDS card No. 65-2867). The diffraction peaks of Pd is obviously much weaker than that of Co suggesting that a small amount of Pd was deposited on the Co nano-plates [18].

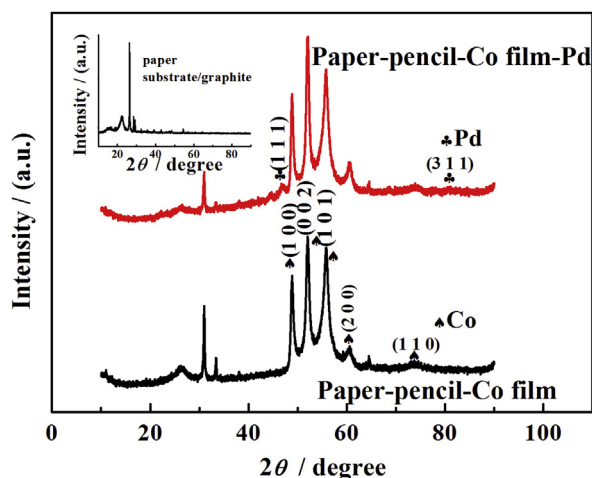
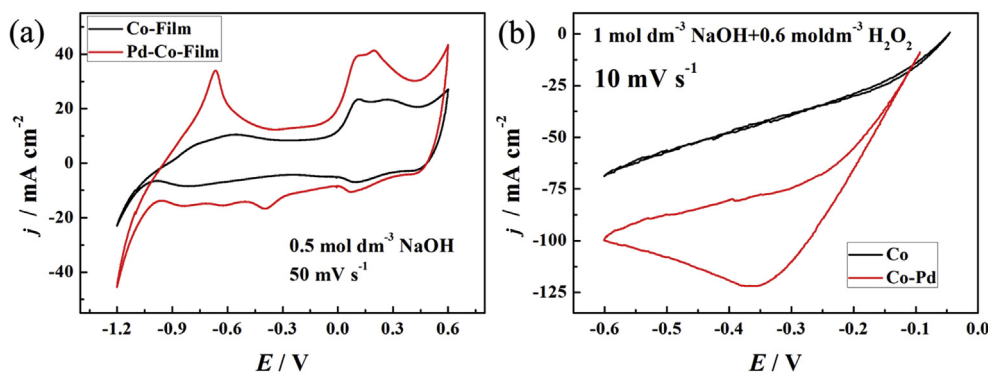


Fig. 4. XRD patterns of the PG, PG-Co and PG-CoPd.

Cyclic voltammograms (CVs) of PG-Co and PG-CoPd electrodes in  $0.5 \text{ mol dm}^{-3}$  NaOH solution at a scan rate of  $50 \text{ mV s}^{-1}$  are shown in Fig. 5a. The CV of PG-Co exhibits redox peaks at around  $-0.7 \text{ V}$  and  $+0.2 \text{ V}$ , which can be attributed to the redox couple of Co itself [20,33–35]. Compared with the pure Co electrode, the CoPd exhibits a strong anodic peak at around  $-0.7 \text{ V}$  and an obvious cathodic peak appears at around  $-0.4 \text{ V}$ , which can be ascribed to the electrooxidation of hydrogen releasing from the hydrogen evolution reaction and the electroreduction of Pd surface oxides [20]. Besides, it is obvious that the redox current density using CoPd is higher than the using of pure Co electrode, which suggests that the CoPd has a larger electrochemically active surface area (EASA) than the Co. Fig. 5b shows the CVs of PG-Co and PG-CoPd electrodes in  $1 \text{ mol dm}^{-3}$  NaOH and  $0.6 \text{ mol dm}^{-3}$   $\text{H}_2\text{O}_2$  at a scan rate of  $10 \text{ mV s}^{-1}$ . As can be seen, the electroreduction current density is only about  $-42 \text{ mA cm}^{-2}$  at  $-0.35 \text{ V}$  on PG-Co. However, the CV exhibits a  $\text{H}_2\text{O}_2$  reduction peak on the same potential and the electroreduction current density reaches to  $-130 \text{ mA cm}^{-2}$  on PG-CoPd, which is almost three times of that of the PG-Co. The result may be caused by three factors: first, the precious metal has a higher catalytic activity than transition metals or their oxides; second, the PG-CoPd has a higher EASA than PG-Co (Fig. 5a); third, the metallic Co may be partly oxidized to oxidation state in strong oxidizing solution (NaOH and  $\text{H}_2\text{O}_2$ ) and the electronic conductivity may decrease during the reaction process and the existence of Pd improves the conductivity [20].

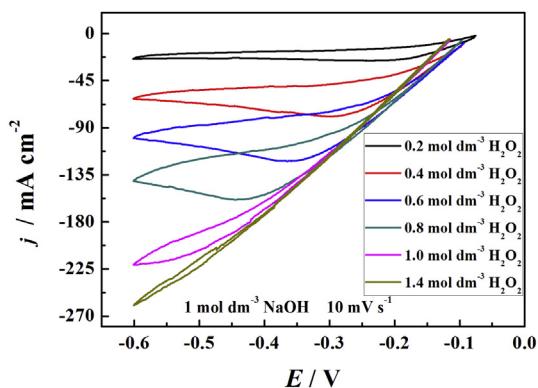
Fig. 6 shows the effect of  $\text{H}_2\text{O}_2$  concentration on the catalytic performance of the PG-CoPd electrode for  $\text{H}_2\text{O}_2$  electroreduction in  $1 \text{ mol dm}^{-3}$  NaOH. As seen from the CVs, all of the open circuit potentials (OCP) on PG-CoPd are around  $-0.15 \text{ V}$ , suggesting that the OCP is independent with the  $\text{H}_2\text{O}_2$  concentration. At low  $\text{H}_2\text{O}_2$  concentration ( $0.2$ – $0.8 \text{ mol dm}^{-3}$ ), there is an obvious  $\text{H}_2\text{O}_2$  reduction peak among  $-0.18$  to  $-0.48 \text{ V}$  and the reduction peak moves to more negative with the increase of the  $\text{H}_2\text{O}_2$  concentration. However, the reduction peaks disappear when the  $\text{H}_2\text{O}_2$  concentrations increased to  $1.0$  and  $1.4 \text{ mol dm}^{-3}$ . Besides, with the increase of  $\text{H}_2\text{O}_2$  concentration from  $0.2$  to  $1.4 \text{ mol dm}^{-3}$ , the electroreduction current density increased remarkably from  $-22$



**Fig. 5.** Cyclic voltammograms (CVs) of PG-Co and PG-CoPd electrodes in 0.5 mol dm<sup>-3</sup> NaOH solution at a scan rate of 50 mV s<sup>-1</sup> (a); CVs of PG-Co and PG-CoPd electrodes in 1 mol dm<sup>-3</sup> NaOH and 0.6 mol dm<sup>-3</sup> H<sub>2</sub>O<sub>2</sub> at a scan rate of 10 mV s<sup>-1</sup> (b).

to  $-270 \text{ mA cm}^{-2}$  at  $-0.6 \text{ V}$ . The amount of the H<sub>2</sub>O<sub>2</sub> that diffused to the surface of the PG-CoPd increases with increasing the H<sub>2</sub>O<sub>2</sub> concentration, which will lead to a higher performance. To directly explain the efficiency of Pd on the PG-Co electrode, the current density unit was expressed as  $\text{A cm}^{-2} \text{ mg}^{-1}$ . The Pd loading in the PG-CoPd electrode is about  $0.0535 \text{ mg cm}^{-2}$  and the electroreduction current density reaches to  $-4.30 \text{ A cm}^{-2} \text{ mg}^{-1}$  in  $1 \text{ mol dm}^{-3} \text{ NaOH}$  and  $1.4 \text{ mol dm}^{-3} \text{ H}_2\text{O}_2$  at  $-0.5 \text{ V}$ , which is much higher than the Au/Pd doped Ni foam electrodes [18]. The superior electrocatalyst for H<sub>2</sub>O<sub>2</sub> electroreduction may be ascribed to the especial 3D nano structure and the high specific area. Besides, the performance of as-prepared PG-CoPd electrode is higher than the Pd modified porous Co electrode ( $-4.00 \text{ A cm}^{-2} \text{ mg}^{-1}$  at  $-0.5 \text{ V}$  in  $1.5 \text{ mol dm}^{-3} \text{ H}_2\text{O}_2$ ) and more than two times than the Au modified porous Co electrode for H<sub>2</sub>O<sub>2</sub> electroreduction ( $-2.10 \text{ A cm}^{-2} \text{ mg}^{-1}$  at  $-0.5 \text{ V}$  in  $1.5 \text{ mol dm}^{-3} \text{ H}_2\text{O}_2$ ) [18]. However, the deformability, light weight and degradability of the A4 paper are much more predominant than the normal metal substrate.

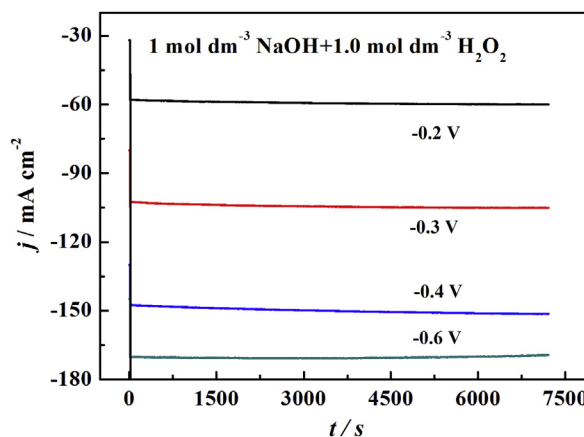
In order to investigate the stability of the electrode, H<sub>2</sub>O<sub>2</sub> electroreduction at various constant potentials was performed. The chronoamperometric curves (CAs) are shown in Fig. 7. The reduction current densities steady at  $-58$ ,  $-100$ ,  $-148$  and  $-167 \text{ mA cm}^{-2}$  after 7200 s, respectively, when the potentials are fixed at  $-0.2$ ,  $-0.3$ ,  $-0.4$  and  $-0.6 \text{ V}$ . When increase the cathode potential, the electroreduction reaction obtains a high driving force and is more favorable for the reaction process [17,20,33]. The CAs stable after 100 s and keep a high stability during the whole test process, which may be attributed to the unfallen electrode catalysts and stable electrode structure.



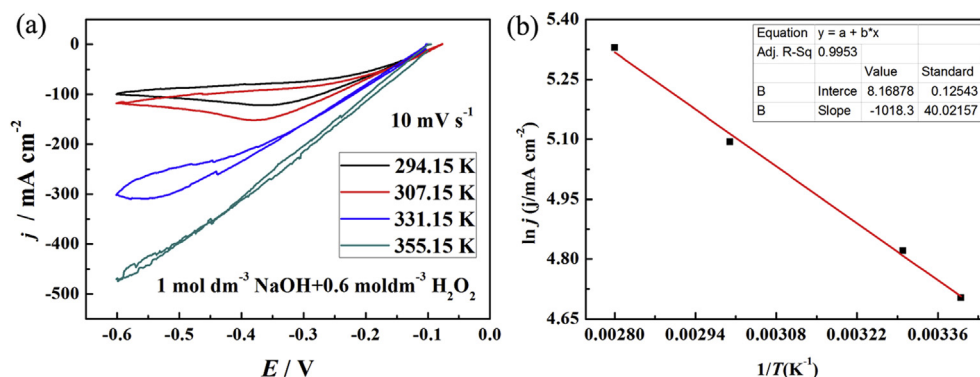
**Fig. 6.** CVs of PG-CoPd in  $1 \text{ mol dm}^{-3} \text{ NaOH}$  and  $x \text{ mol dm}^{-3} \text{ H}_2\text{O}_2$  ( $x = 0.2, 0.4, 0.6, 0.8, 1.0$  and  $1.4$ ) at a scan rate of  $10 \text{ mV s}^{-1}$ .

The reaction temperature has great influence on the electrochemical behavior of H<sub>2</sub>O<sub>2</sub> electroreduction. Fig. 8a shows the CVs of H<sub>2</sub>O<sub>2</sub> electroreduction on the PG-CoPd in the solution containing  $1 \text{ mol dm}^{-3} \text{ NaOH}$  and  $0.6 \text{ mol dm}^{-3} \text{ H}_2\text{O}_2$  at different temperatures. The performance of H<sub>2</sub>O<sub>2</sub> electroreduction improved remarkably by increasing the reaction temperature. When the temperature increased from 294.15 to 355.15 K, the oxidation current density at  $-0.6 \text{ V}$  increased from  $-100$  to  $-480 \text{ mA cm}^{-2}$ , which demonstrates that the higher temperature usually results in faster electrode kinetics as the previous report [36]. Besides, more H<sub>2</sub>O<sub>2</sub> will diffuse to the surface of the PG-CoPd that causes the negative shift of the electroreduction peaks with the increase of temperatures. However, high temperature also results in high rate of H<sub>2</sub>O<sub>2</sub> hydrolysis, which could reduce the utilization of H<sub>2</sub>O<sub>2</sub>. Therefore, operating at low temperature is important for minimizing gas evolution and achieving high utilization of the oxidizer. The activation energy for the electrooxidation of H<sub>2</sub>O<sub>2</sub> on PG-CoPd electrode was calculated to be  $8.466 \text{ kJ mol}^{-1}$  obtained from the Arrhenius relationship (Eq. (2)) [37]. Where  $j$  is the current density;  $T$  is the thermodynamic temperature;  $R$  is the molar gas constant; and  $E_a$  is the activation energy. The logarithm of peak current densities ( $\ln j$ ) at  $-0.3 \text{ V}$  were plotted against the reciprocal of absolute temperatures ( $T^{-1}$ ) (Fig. 8b).

$$\frac{\partial \ln j}{\partial T} = -\frac{E_a}{RT^2} \quad (2)$$



**Fig. 7.** Chronoamperometric curves (CAs) for H<sub>2</sub>O<sub>2</sub> electroreduction at different potentials ( $-0.2$ ,  $-0.4$ ,  $-0.6$  and  $-0.8 \text{ V}$ ) in  $1 \text{ mol dm}^{-3} \text{ NaOH}$  and  $1.0 \text{ mol dm}^{-3} \text{ H}_2\text{O}_2$ .



**Fig. 8.** CVs of  $\text{H}_2\text{O}_2$  electroreduction on the PG-CoPd electrode in  $1 \text{ mol dm}^{-3}$  NaOH and  $0.6 \text{ mol dm}^{-3}$   $\text{H}_2\text{O}_2$  at different temperatures, Scan rate:  $10 \text{ mV s}^{-1}$  (a); Arrhenius plot of the current densities at  $-0.3 \text{ V}$  for  $\text{H}_2\text{O}_2$  electroreduction on the PG-CoPd electrode (b).

#### 4. Conclusions

A high performance of PG-CoPd electrode with a 3D nano structure was successfully prepared via a facile method by simply coating a graphite layer on the surface of a normal A4 paper followed by Co electrodeposition and Pd chemical-reduction. The preparation process of the electrode does not employ any binder and the electrode exhibits high electrocatalytic performance and superior stability for  $\text{H}_2\text{O}_2$  electroreduction in a NaOH solution. The simple fabrication, binder-free, light weight, high stability and environmentally friendly make the electrode a promising cathode of FCs.

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#### Appendix A. Supplementary data

Supplementary data related to this article can be found at <http://dx.doi.org/10.1016/j.jpowsour.2014.10.014>.

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